

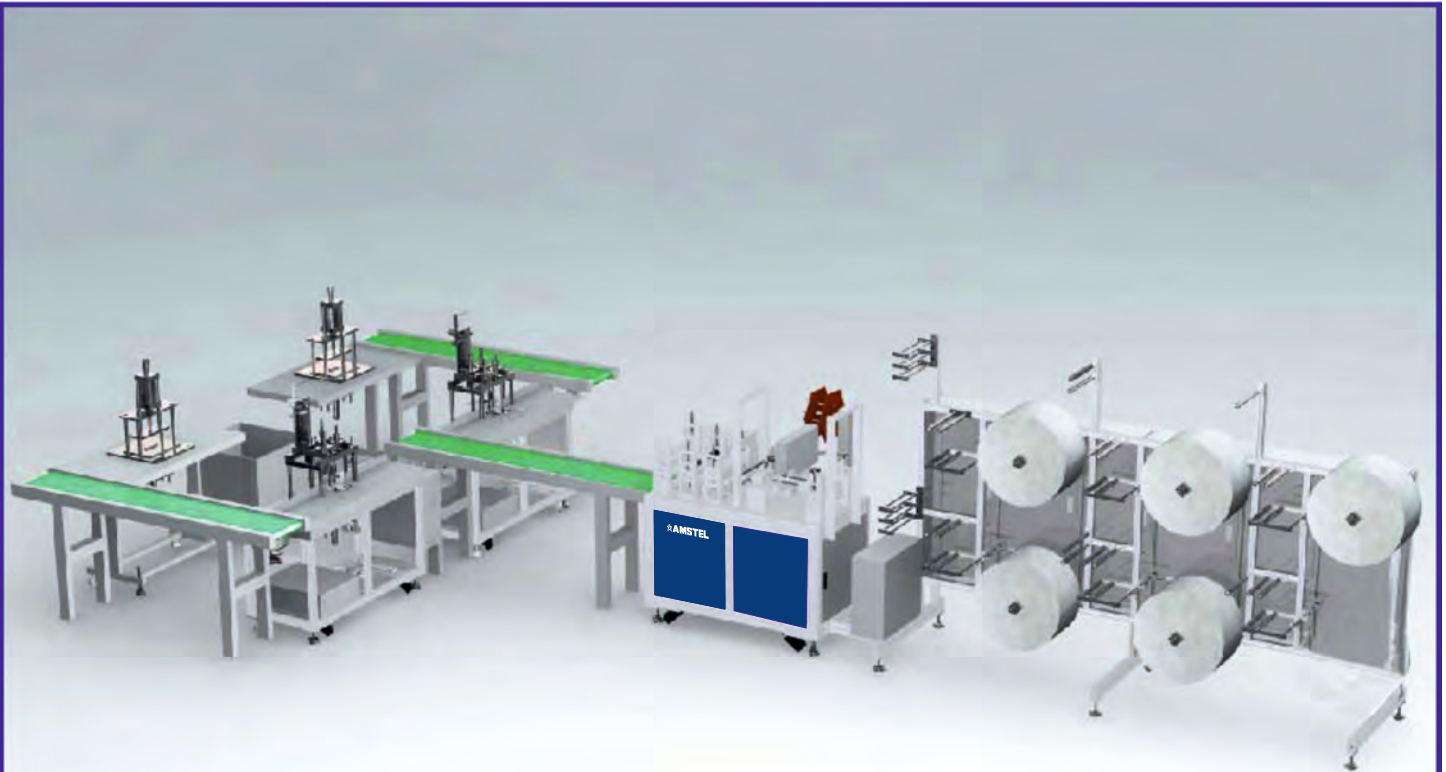
Ametech Systems Pvt Ltd

40 Lake Avenue, Kolkata 700026, INDIA

Tel : 033 24665622, 033 24662424, 033 46004091 Email : contact@amstelweighing.com Web : www.amstelweighing.com

REF NO. : ASPL198/2019-20

QUOTATION



N95 MASK MANUFACTURING MACHINES PRODUCTION LINE

INTRODUCTION

While fully automatic N95 mask manufacturing machines have higher output, they are highly sophisticated and very costly, requiring skilled technicians for rectification during breakdown. Due to the restrictions in international travel, a major breakdown can lead to a major loss of output. Alternatively, if the individual operations are performed by different machines, although the labour cost is higher, rectification during breakdown is much easier. Labour is cheap in India, compared to other countries.

There is currently a huge demand for N95 (FFP2) masks in India, and is also expected to remain in the future, due to the Covid-19 pandemic.

Disposable respirators (masks) have different standards around the world.
The performance standards are : N95 (USA), FFP2 (INDIA), KN95 (CHINA)

MACHINES REQUIRED FOR ALL STAGES FOR MANUFACTURE OF N95 (FFP2) MASKS

- Stage 1 : Mask Blank Making Machine for Blanking & Sealing
- Stage 2 : Mask Aluminium Nose Bridge Welding Machines (optional)
- Stage 3 : Ear-loop Welding Machines
- Stage 4 : Mask Edge Sealing Machines

Depending on the speed of each machine, we have given different options in our quotations.

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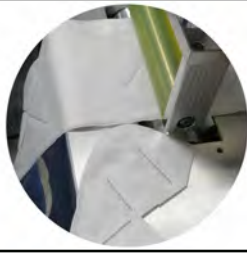
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QUOTATION SHEET

N95 (FFP2) Mask Production Line (7 sets machine, output 20 -30 pcs. / min.)

1. Manual Ear-loop Welding Plan

COMMODITY	MODEL No.	PICTURE	QUANTITY (SET)	UNIT PRICE	N95 MASK
N95 Mask Blank Making Machine Frequency : 15kHz Power : 2600W Speed : 40~60 pcs / min Size : 1200mm×540mm×1300mm Net Weight : 138kg	ASL-3000		1	Rs.15,00,000/-	
N95 Mask Blank Making Machine (5 layer delivering rack) Size : 2000mm×1700mm×675mm Net Weight : 80kg	ASL-3000		1	Rs.80,000/-	
N95 Mask Blank Making Machine (transporting machine) Size : 900mm×17600mm×1130mm Net Weight : 40kg	ASL-3000		1	Rs.20,000/-	
N95 Mask Edge Sealing Machine Frequency : 20kHz Power : 1500W Size : 530mm×590mm×1220mm Speed : 20~30 pcs / min	ASL-3000E		1	Rs.4,90,000/-	
N95 Mask Ear-loop Spot Welding Machine Frequency : 20kHz Power : 2000W Size : 540mm×600mm×1100mm Speed : 8~10 pcs / min	ASL-3000L		3	Rs.1,50,000/-	
		TOTAL AMOUNT		Rs.25,40,000/-	
OPTIONAL					
N95 Mask Aluminium Nose Bridge Welding Machine Power : 600W Size : 300mm×320mm×850mm Speed : 13~17 pcs / min	ASL-3000N		2	Rs.1,05,000/-	
		TOTAL AMOUNT		Rs.2,10,000/-	

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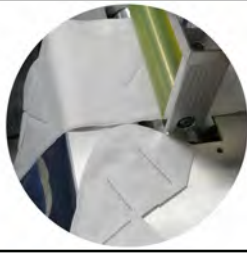
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QUOTATION SHEET

N95 (FFP2) Mask Production Line (10 sets machine, output 40 - 60 pcs. / min.)

1. Manual Ear-loop Welding Plan

COMMODITY	MODEL No.	PICTURE	QUANTITY (SET)	UNIT PRICE	N95 MASK
N95 Mask Blank Making Machine Frequency : 15kHz Power : 2600W Speed : 40~60 pcs / min Size : 1200mm×540mm×1300mm Net Weight : 138kg	ASL-3000		1	Rs.15,00,000/-	
N95 Mask Blank Making Machine (5 layer delivering rack) Size : 2000mm×1700mm×675mm Net Weight : 80kg	ASL-3000		1	Rs.80,000/-	
N95 Mask Blank Making Machine (transporting machine) Size : 900mm×17600mm×1130mm Net Weight : 40kg	ASL-3000		1	Rs.20,000/-	
N95 Mask Edge Sealing Machine Frequency : 20kHz Power : 1500W Size : 530mm×590mm×1220mm Speed : 20~30 pcs / min	ASL-3000E		2	Rs.4,90,000/-	
N95 Mask Ear-loop Spot Welding Machine Frequency : 20kHz Power : 2000W Size : 540mm×600mm×1100mm Speed : 8~10 pcs / min	ASL-3000L		5	Rs.1,50,000/-	
		TOTAL AMOUNT		Rs.33,30,000/-	
OPTIONAL					
N95 Mask Aluminium Nose Bridge Welding Machine Power : 600W Size : 300mm×320mm×850mm Speed : 13~17 pcs / min	ASL-3000N		3	Rs.1,05,000/-	
		TOTAL AMOUNT		Rs.3,15,000/-	

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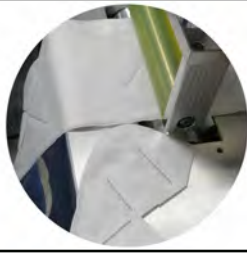
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QUOTATION SHEET

N95 (FFP2) Mask Production Line (7 sets machine, output 40 - 60 pcs. / min.)

1. Semi-Automatic Ear-loop Welding Plan

COMMODITY	MODEL No.	PICTURE	QUANTITY (SET)	UNIT PRICE	N95 MASK
N95 Mask Blank Making Machine Frequency : 15kHz Power : 2600W Speed : 40~60 pcs / min Size : 1200mm×540mm×1300mm Net Weight : 138kg	ASL-3000		1	Rs.15,00,000/-	
N95 Mask Blank Making Machine (5 layer delivering rack) Size : 2000mm×1700mm×675mm Net Weight : 80kg	ASL-3000		1	Rs.80,000/-	
N95 Mask Blank Making Machine (transporting machine) Size : 900mm×17600mm×1130mm Net Weight : 40kg	ASL-3000		1	Rs.20,000/-	
N95 Mask Edge Sealing Machine Frequency : 20kHz Power : 1500W Size : 530mm×590mm×1220mm Speed : 20~30 pcs / min	ASL-3000E		2	Rs.4,90,000/-	
Semi Automatic N95 Mask Ear-loop Spot Welding Machine Frequency : 20kHz Power : 1500W Size : 832mm×828mm×1722mm Speed : 20~30pcs/min	ASL-3000F		2	Rs.12,50,000/-	
		TOTAL AMOUNT		Rs.50,80,000/-	
OPTIONAL					
N95 Mask Aluminium Nose Bridge Welding Machine Power : 600W Size : 300mm×320mm×850mm Speed : 13~17 pcs / min	ASL-3000N		3	Rs.1,05,000/-	
TOTAL AMOUNT				Rs.3,15,000/-	

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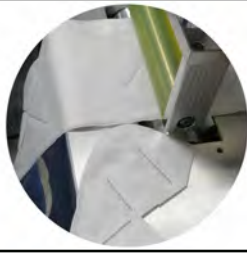
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QUOTATION SHEET

N95 (FFP2) Mask Production Line (6 sets machine, output 40 - 60 pcs. / min.)

1. Fully-Automatic Ear-loop Welding Plan

COMMODITY	MODEL No.	PICTURE	QUANTITY (SET)	UNIT PRICE	N95 MASK
N95 Mask Blank Making Machine Frequency : 15kHz Power : 2600W Speed : 40~60 pcs / min Size : 1200mm×540mm×1300mm Net Weight : 138kg	ASL-3000		1	Rs.15,00,000/-	
N95 Mask Blank Making Machine (5 layer delivering rack) Size : 2000mm×1700mm×675mm Net Weight : 80kg	ASL-3000		1	Rs.80,000/-	
N95 Mask Blank Making Machine (transporting machine) Size : 900mm×17600mm×1130mm Net Weight : 40kg	ASL-3000		1	Rs.20,000/-	
N95 Mask Edge Sealing Machine Frequency : 20kHz Power : 1500W Size : 530mm×590mm×1220mm Speed : 20~30 pcs / min	ASL-3000E		2	Rs.4,90,000/-	
Fully Automatic N95 Mask Ear-loop Spot Welding Machine Frequency : 15kHz Power : 2600W Speed : 40~60pcs/min Size : TBC	ASL-3000G		1	Rs.32,00,000/-	
		TOTAL AMOUNT		Rs.57,80,000/-	
OPTIONAL					
N95 Mask Aluminium Nose Bridge Welding Machine Power : 600W Size : 300mm×320mm×850mm Speed : 13~17 pcs / min	ASL-3000N		3	Rs.1,05,000/-	
		TOTAL AMOUNT		Rs.3,15,000/-	

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TERMS AND CONDITIONS

Price	Ex Works (Kolkata)
Packing	Wooden Boxes
Packing & Forwarding	2% of Basic Price
Taxes	IGST @ 18%
GSTIN	19AACCA0777B1ZZ
Freight	Buyer Scope
Payment Terms	40% advance with P.O. and balance 60% before Despatch
Installation	Nil
Insurance	In Buyer's Account
Delivery	4 to 5 weeks of Technically and Commercially clear order with advance
Validity	15 Days
Warranty	One year for all machine parts except normal wear and man-made damage

For Ametech Systems Pvt. Ltd.
Sd.